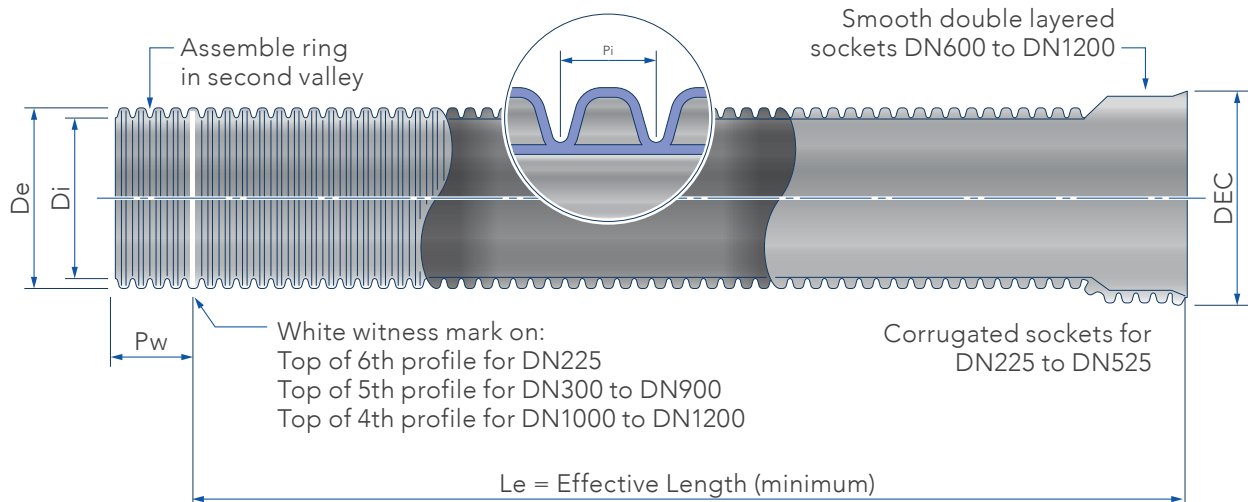


## PP Drainage Systems

# BlackMax® Pipe Dimensions



## Technical Data

DN	Mean Pipe OD De (mm)	Mean Pipe ID Di (mm)	Socket OD DEC (REF) (mm)	Mean Witness Mark length Pw (mm)	Profile Pitch P <sub>i</sub> (REF) (mm)	Approx Pipe Barrel Mass (kg/m)	Effective Lengths Le min (mm)
225	259	225	305	135	25	4	3000 or 6000
300	344	300	403	147	33	7	3000 or 6000
375	428	373	502	176	40	10	3000 or 6000
450	514	447	603	222	50	14	3000 or 6000
525	600	522	704	254	57	16	3000 or 6000
600	682	596	750	296	66	22	2765 or 5910
750	845	732	900	319	80	31	2850 or 6160
900	1015	871	1075	398	100	43	2650 or 6000
1000*	TBA	TBA	TBA	TBA	TBA	TBA	TBA
1200	1340	1160	1435	476	133	78	2600 or 5950

\*DN1000 available soon, contact Iplex for more information.

Note:

- Dimensions measured at 20°C
- Standard nominal lengths in all diameters are 3m and 6m
- DN225 to DN525 are supplied with a ribbed socket
- DN600 to DN1200 are supplied with a double layered reinforced cuff

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